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web nov 10 2003 description of the rolling simulation models with frictiontwo fe models were investigated based on simulating the strip rolling with friction these models include process modelling by closing the rolls over the sheet metal followed by rolling and process modelling by commencing rolling simulation on a pre deformed sheet metal

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web jun 20 2008 the present study confirms the potential of the finite element approach in the simulation of a cold roll forming process 3d simulations quantitatively reflect the tendency of the physical experiments and it may be useful in the explanation of different phenomena observed in the roll forming practice

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web simulation of roll forming process roll forming is a well known process used to manufacture long sheet metal products with constant cross section to avoid forming defects and to reduce the process development efforts finite element analysis can be used to predict strain distributions and sheet geometry during and after the process

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web oct 3 2002 the primary aim of this study is to explore the potential use of different roll forming methods to reduce springback and part shape defects in the cold roll forming of ti 6al 4v sheet and to develop a deeper understanding of the material behaviour of ti 6al 4v in the process