

MODELLING OF THE DIAPHRAGM FORMING TECHNIQUE APPLIED TO CONTINUOUS FIBER REINFORCED THERMOPLASTIC

by

D. T. Tsahalis¹, S. G. Pantelakis² and V. Schuize³

1. Professor, University of Patras, Patra, Greece

2. Hellenic Aerospace Industry (Assistant Professor,
University of Patras), Greece

3. Dipl. -Ing. DORNIER GmbH, Federal Republic of Germany.

ABSTRACT

A simple analytical model of the initial stage of the process of the diaphragm forming technique as applied to continuous fiber reinforced thermoplastic composites is presented. The predictions of the model point to the direction of application of the hydrostatic pressure over the shortest possible time in order to minimize the uneven thickness distribution and fiber wash observed in practice. Finally, the predictions of the model strongly demonstrate the need for unsteady modelling of the forming process.

INTRODUCTION

Thermoplastic composites have been emerging as one of the most promising categories of aerospace materials because of their very desirable properties. Some of these properties are: a) high service temperatures, b) good damage tolerance, c) good environmental resistance, d) repairability by remelting and e) short production-cycle times with hot forming techniques. Therefore it is not surprising that the material behaviour and forming techniques of such composites have been attracting attention in recent years (Cattanach and Barnes, 1987; Smiley and Pipes, 1988; Ostrom et al., 1989).

A very important benefit achieved with the use of thermoplastic composites is that, contrary to the thermoset composites, the chemistry of the composite is completed at the impregnation stage. Therefore, the manufacturer of thermoplastic composite parts is only responsible for meeting the

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Diaphragm Forming of Continuous Fibre Reinforced Thermoplastics Harald Erik Niklaus Bersee,1996

Reinforced Thermoplastics P. G. Kelleher,1993 This report covers semi and non crystalline thermoplastics polymer blends and various classes of reinforcing fibres and the properties which determine their suitability for specific applications A detailed discussion of the injection moulding of reinforced thermoplastics includes the effect of processing on fibre distribution and breakage An additional indexed section containing several hundred abstracts from the Rapra Polymer Library database provides useful references for further reading **Fibre Reinforced Composites (FRC '98)** A. G.

Gibson,1998 Composite Sheet Forming D. Bhattacharyya,1997-06-18 Sheet forming is the most common process used in metal forming and is therefore constantly being adapted or modified to suit the needs of forming composite sheets Due to the increasing availability of various types of fibre reinforced polymeric sheets especially with thermoplastic matrices the scope of use of such materials is rapidly expanding in the automobile building sports and other manufacturing industries beyond the traditional areas of aerospace and aircraft applications This book contains twelve chapters and attempts to cover different aspects of sheet forming including both thermoplastic and thermosetting materials In view of the expanded role of fibre reinforced composite sheets in the industry the book also describes some non traditional applications processes and analytical techniques involving such materials The first chapter is a brief introduction to the principles of sheet metal forming The next two chapters introduce the various forms of materials manufacturing techniques and the fundamentals of computer simulation Chapter 4 describes the different aspects of thermoforming of continuous fibre reinforced thermoplastics and the following chapter studies the shear and frictional behaviour of composite sheets during forming Chapter 6 explores the possibility of applying the grid strain analysis method in continuous fibre reinforced polymeric sheets The next two chapters address fundamental concepts and recent developments in finite element modelling and rheology Chapter 9 introduces the theory of bending of thermoplastic composite sheets and shows a novel way of determining both longitudinal and transverse viscosities through vee bend tests A significant expansion in the usage of composite materials is taking place in biomedical areas Chapter 10 discusses the thermoforming of knitted fabric reinforced thermoplastics for load bearing and anisotropic bio implants The final chapter introduces roll forming a commonly used rapid manufacturing process for sheet metals and discusses the possibility of applying it economically for continuous reinforced thermoplastic sheets

Applied Mechanics Reviews ,1988 *Polypropylene Structure, blends and Composites* J. Karger-Kocsis,2012-12-06

Although polypropylene has been marketed since the 1950s research and development in this area is still vigorous The consumption of polypropylene over the years has been relatively high mainly due to the steady improvement of its property profile Polypropylene Structures Blends and Composites in three separate volumes reflects on the key factors which have contributed to the success of polypropylene dealing with all aspects of structure performance relationships relevant to

thermoplastic polymers and related composites Volume 1 Structure and Morphology deals with polymorphism in polypropylene homo and copolymers where molecular and supermolecular structures are covered and the processing induced structure development of polypropylene showing the interrelation between the processing induced morphology and mechanical performance Volume 2 Copolymers and Blends contains comprehensive surveys of the nucleation and crystallisation behaviour of the related systems It includes the development of morphology and its effects on rheological and mechanical properties of polypropylene based alloys and blends and a review of polypropylene based thermoplastic elastomers Volume 3 Composites gives a comprehensive overview of filled and reinforced systems with polypropylene as a matrix material with the main emphasis on processing structure property interrelationships Chapters cover all aspects of particulate filled chopped fibre fibre mat and continuous fibre reinforced composites Interfacial phenomena such as adhesion wetting and interfacial crystallisation are also included as important aspects of this subject SAMPE Quarterly Society for the Advancement of Material and Process Engineering,1990 **International Books in Print** ,1997 **Advances in Engineering Materials** S. Hampshire,M. Buggy,B. Meenan,N. Brown,1995-03-24 Proceedings of the 10th Irish Materials Forum Conference IMF 10 Coleraine Northern Ireland September 1994 Scientific and Technical Aerospace Reports ,1995 Engineered Materials Abstracts ,1995-07 International Aerospace Abstracts ,1998 **Dissertation Abstracts International** ,1991 **Forthcoming Books** Rose Arny,1997 **Composites Industry Abstracts** ,1996 **Index to Theses with Abstracts Accepted for Higher Degrees by the Universities of Great Britain and Ireland and the Council for National Academic Awards** ,2000 **Subject Guide to Books in Print** ,1991 **Textile Technology Digest** ,1989-07 Processing and Design of Multicomponent Materials M. Cengiz Altan,Merve Erdal,André Bénard,2000 **Boekblad** ,1996

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