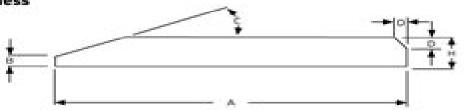
CUTTING EDGE PROFILES

SINGLE BEVEL PROFILE (SBF)

- Weld-in cutting edge profile with a bevel along the front for good penetration and a weld bevel along the back edge
- Made from 400/450HB abrasion resistant steel for maximum strength and wear life
- Available in 6200mm long or can be cut to any length and drilled to suit bolt on edges
- Custom made edges for large buckets are available in 780 High Tensile steel, up to 140mm thickness



Standard Single Bevel Profile Sizes							
Part No	A	н	В	D	C	Length	Kg/Mtr
110x12_SBF	110	12	3	2	24"	6200	10
110x16_SBF	110	16	7	2	24"	6200	14
150x16_SBF	150	16	6	5	24*	6200	19
150x20_SBF	150	20	5	5	23"	6200	23
200x20_SBF	200	20	6	8	23"	6200	31
200x25_SBF	200	25	11	8	23"	6200	39
250x25_SBF	250	25	6	10	23*	6200	49
250x30_SBF	250	30	11	10	23*	6200	59
300x30_SBF	300	30	8	8	23"	6200	71
300x35_SBF	300	35	13	8	23"	6200	82
300x40_SBF	300	40	18	8	23*	6200	94
400x50_SBF	400	50	20	12	25*	6200	157

All measurements in millimetres

Cutting Edges

Jicheng Xie

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Cutting Edge Preparation of Precision Cutting Tools by Applying Micro-abrasive Jet Machining and Brushing Carlos Julio Cortés Rodríguez, 2009 Specifications and Drawings of Patents Issued from the United States Patent Office United States. Patent Office, 1906 **Engineering Production**,1920 Machinery Lester Gray French, 1901 The Canadian Patent Office Record and Register of Copyrights and Trade Marks ,1929 English Mechanic and World of Machine Building for Profit James Hartness, 1909 The Canadian Patent Office Record Canada. Science ,1875 Patent Office.1917 Reports of Patent, Design, and Trade Mark Cases ,1909 The Complete Practical Machinist International Library of Technology, 1903 **Shop and Foundry Practice** International Joshua Rose, 1885 Correspondence Schools, 1901 **The Mechanical Engineer** William Henry Fowler, 1916-07 Engineering; an Illustrated Weekly Journal, 1919 Machinery ,1904 Machinery Fred Herbert Colvin, Lester Gray French, 1911 On the Art of Cutting Metals Frederick Winslow Taylor, 1906 **Records of the Australian Museum** Australian Museum, 1927 Journal of the American Society of Mechanical Engineers, 1912 *Proceedings of the Royal Irish* Academy Royal Irish Academy, 1912

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