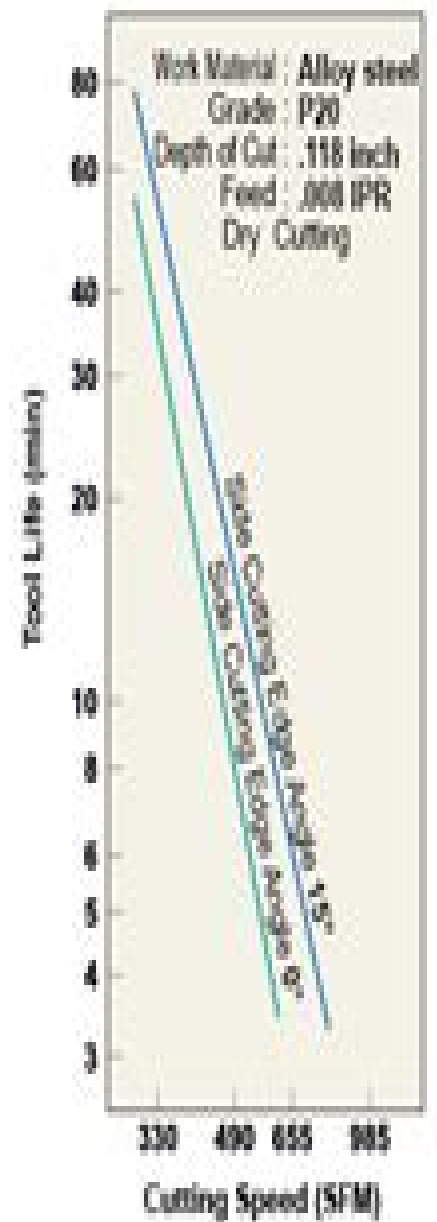


Side Cutting Edge Angle and Chip Thickness



Side Cutting Edge and Tool Life

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Karin Nielsen-Saines



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