

Developing an End-of- arm Tooling for Robotic Grinding Machining Application

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Cleaning castings is a common process in manufacturing and there have been various kinds of robotic applications in deburring, polishing, etc. However, robots have not been applied to surface machining because of difficulties in metal removal control. Robotic Vision Systems Inc. is currently engaged in a research effort to develop a robotic disc or wheel grinding unit for surface machining applications. Novel design features, such as passive compliance and visual feedback, will provide system performance that offers more consistent quality and lower production costs than manual methods.

1. INTRODUCTION

The cleaning of castings is a common process in manufacturing. There have been various kinds of robotic applications in deburring, polishing and routing, and so on. However, grinding automation for large scale and complex geometrical surfaces has not been realised for the following reasons:

- (i) Robot inaccuracies.
- (ii) Complex combination of grinding patterns.
- (iii) Difficulty of metal removal control.

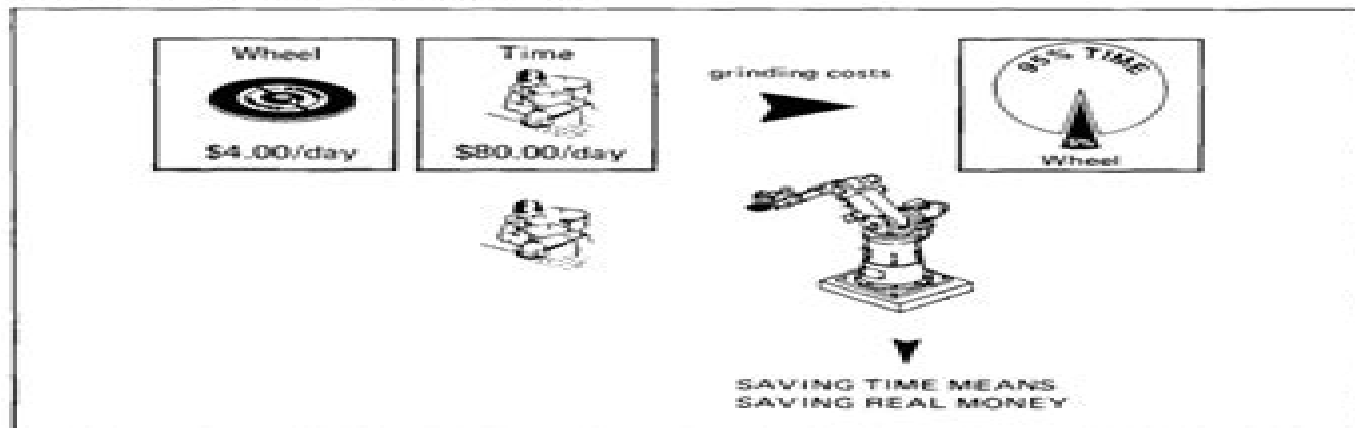


Figure 1 Potential cost savings

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